



INSTRUCTION FOR REPLACING GEAR WHEEL IN STEP MOTOR T1127

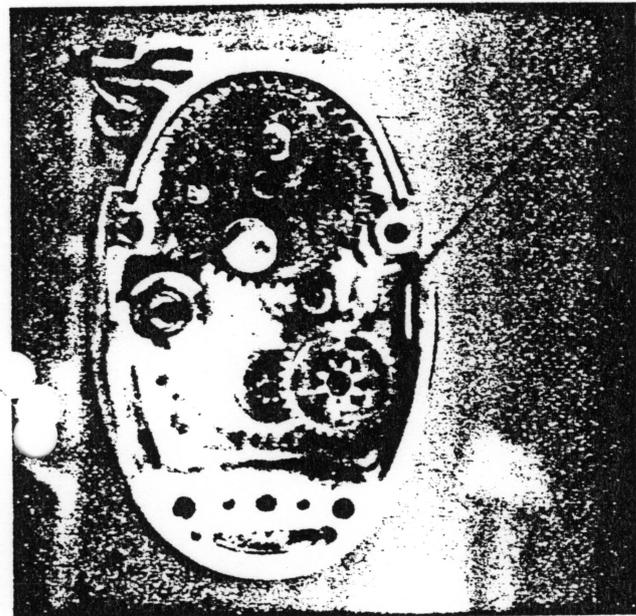


Remove the step motor as described in the instruction manual for T1127 paragraph 8.5.

Remove this screw.

Remove bearing plate with mounted idle wheel.

Remove this gear wheel made of plastic, brass and steel.



Please also remove plastic bits which come from the plastic wheel, if any. Please check that no bits are stuck between the teeth on the gear of the motor shaft.

Mount the new gear wheel made of bronze and steel. The washer is to be put on the shaft before the gear wheel (max. one washer).

Connect 24V DC (obs! polarity) to the motor and check that the new gear is running correctly with the gear on the motor shaft.

Mount the bearing plate with mounted idle wheel.

Take care that there is sufficient grease on all gears in the gear box.

Mount the motor in the transmitter and test.

It is normal that the new gear makes a little more noise than the old one.