

Service Information No. 75
Kundendienst-Mitteilung No.
Service Information No.
Información de servicio No.
Service meddelelse No.

Series / Serie / Numéro de série / Serie / Serie

Date / Datum / Date / Fecha / Dato March, 1981

Step motor in T1127

Unfortunately it has turned out that one of the gear wheels in the step motor for T1127 does not comply with the data promised by the manufacturer and therefore it may break.

The defect can be repaired by replacing this plastic wheel with a new wheel made of bronze.

The replacement must be carried out as it appears from the enclosed instruction.

New gear wheels can be ordered without charge from us or from the general agent in question.

The replaced wheels must be returned to S. P. Radio, Denmark.



Please file this information in the service-portfolie we have sent you.

Bitte archivieren Sie diese Mitteilung in der Kundendienstmappe, die wir Ihnen gesandt haben.

Nous vous prions de bien vouloir classer ce document dans le dossier bleu qui vous a été envoyé à cet effet.

Sivanse archivar esta información en la cubierta de servicio que les hemos enviado a Ustedes.

De bedes venligst arkivere denne meddelelse i den tilsendte servicemappe.

A/S S. P. RADIO

Aalborg - Denmark

INSTRUCTION FOR REPLACING GEAR WHEEL IN STEP MOTOR T1127

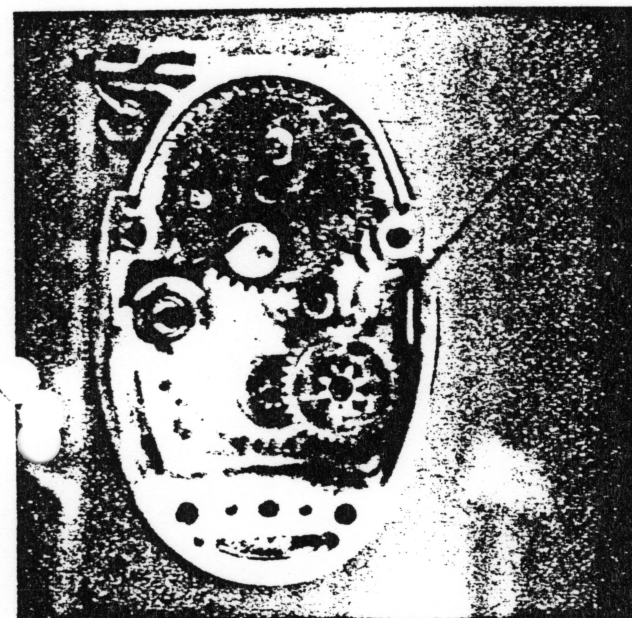


Remove the step motor as described in the instruction manual for T1127 paragraph 8.5.

Remove this screw.

Remove bearing plate with mounted idle wheel.

Remove this gear wheel made of plastic, brass and steel.



Please also remove plastic bits which come from the plastic wheel, if any. Please check that no bits are stuck between the teeth on the gear of the motor shaft.

Mount the new gear wheel made of bronze and steel. The washer is to be put on the shaft before the gear wheel (max. one washer).

Connect 24V DC (obs! polarity) to the motor and check that the new gear is running correctly with the gear on the motor shaft.

Mount the bearing plate with mounted idle wheel.

Take care that there is sufficient grease on all gears in the gear box.

Mount the motor in the transmitter and test.

It is normal that the new gear makes a little more noise than the old one.